FUTAROURAL CSRCREPORT 2020 Edition April 2020 - March 2021



As Futamura Chemical is mainly engaged in the industrial materials business, many consumers may not recognize the company.

However, a wide range of industries use Futamura Chemical products,

including those concerned with food, everyday goods, pharmaceuticals, electrical products, and automobiles. We hope to play a "supporting role" in the lives of many by providing a stable supply of products of high quality that customers can use with confidence.

In response to the increasing awareness of worldwide environmental issues, Futamura Chemical is developing products to comply with various environmental issues, such as the reduction of CO₂ emissions, countermeasures against microplastics, and the realization of a recycling-oriented society.

Based on the policy of "putting our employees' lives first", Futamura Chemical commits to achieving stable growth in its business to ensure employees can work with peace of mind while maintaining workplace safety and employee health, and striving to coexist with the local community.



About FUTAMURA CHEMICAL

Futamura Chemical was established with the hope of rebuilding the nation after the end of World War II. In this section, we would like to introduce the history and philosophy of Futamura Chemical, which inherits the founder's belief that "a company is a public institution of society, rather than a private property", and continues to contribute to the stability and development of society while believing that "a company exists to protect the lives and security of its employees".



Our History

Founded to manufacture activated carbon in 1950, Futamura Chemical has since expanded its business scope to include cellulose, plastic film, phenolic laminated sheets, starch, and gas separation equipment, based on its corporate motto: "Serving the nation and society through our products".

In our main plastic film business, we have invested in Malaysian companies to establish a factory capable of producing Japanese-quality products. In our cellulose business, we have factories in the United Kingdom and the United States to establish a stable global supply system of film.

In the activated carbon business, while increasing the ratio of high-value-added products, such as activated carbon filters and pharmaceuticals, we concurrently entered the equipment field, including the development of biomass energy systems.

At Futamura Chemical, we do not believe the company belongs to the shareholders but that it exists to protect the stability of the lives of our employees who work here. We have a culture of thinking about company stability from a long-term perspective, rather than being driven by the immediate expansion of sales and profits.

About 70 years ago, the founder of Futamura Chemical reflected on the scorched earth of Nagoya after the war and decided he would do his best to rebuild his country by manufacturing products. We believe that a company is a vessel for transmitting the spirit of its founder to the future, and that this is the significance of its existence.

We are not a company that only pursues profit by all means, but a company that contributes to the community and the happiness of its employees through manufacturing. Our mission is to create a stable and prosperous life for our employees.

These ideas are immutable, and we will continue to contribute to society through manufacturing and to provide a place where our employees can work with peace of mind.

History of Futamura Chemical

	-
1950	Head office (Activated carbon plant)
1952	Gifu plant (Activated carbon)
1955	Ogaki plant (Cellulose film)
1960	Taiko Tape Co., Ltd.
1967	Nagoya plant (Polypropylene film)
1975	Tsurumi Coal
1976	Nagoya plant (Phenolic laminated sheets)
1980	Ibaraki plant (Polypropylene film)
1986	Hiroshima plant (Activated carbon)
1987	Ogaki plant (Polyester film)
1998	Ogaki plant (Polypropylene film)
2008	Tahara Development Center
2012	Tochigi branch
2014	Scientific Packaging Film Co., Ltd.
2016 Mar.	Ogaki plant obtained Tradable Green Certificates (updated every year thereafter)
2016 Jun.	Futamura Chemical UK Ltd. and Futamura USA Inc.
2017	Adsorption Technology Industries Co., Ltd.
2017 May.	Received the 3rd Social Value / Capital Creation M & A Awards Grand Prize
2017 Dec.	Selected for the Companies Driving Regional Growth
2018 Jan.	Moisture-proof cellophane is certified as a product that conforms to the biomass mark identification label.
2018 Apr.	Obtained Development Bank of Japan (DBJ) disaster prevention rating
2018 Jun.	Received a special award for the 19th Logistics Environment Award from the Japan Logistics Association
2018 Jul.	Participated in United Nations Global Compact
2018 Dec.	Joined the Clean Ocean Material Alliance
2019 Jan.	Participated in Plastics Smart
2019 Mar.	Participated in the Global Commitment by Ellen MacArthur Foundation
2019 May.	Participated in the Minister of Environment's opinion exchange meeting for G20
2020 Jun.	Selected for the Global Niche Top 100
2020 Jul.	Obtained Development Bank of Japan (DBJ) environmental rating
2021 Apr.	Registered as a member of the Food Contact Material Safety Center
2021 Jul.	Obtained International Sustainability and Carbon Certification

Our **Businesses**

Futamura Chemical is engaged in the following seven businesses to provide products and develop technologies that help improve people's lives.



Cellulose Business

We manufacture cellulose products from plant materials, such as pulp and hemp. Cellophane and NatureFlex™ films are mainly used as packaging materials for pharmaceuticals, food products and labels.

Products

Cellulose film, Fibrous casing, Non-woven fabric



Activated Carbon Business

We process activated carbon, manufactured from wood or coconut shells, into various shapes to suit the application. It is widely used in processes that aim to decolorize and deodorize, such as decolorization and refinement in the food and medical industries, and water treatment in water purification plants.

Products / Application

Activated carbon(powder, granulated), Functional products. Gas separation and concentration equipment



Plastic Film Business

Our core product is packaging film,

is the individual and external packag-

ing of everything from food products

which is an essential material for modern logistics systems. Its purpose

Polypropylene film, Polyethylene film,

to everyday items.

Products

Polyester film

Phenolic Laminated Sheets Business

We manufacture laminated sheets from paper or fabric as a base material and phenolic resin as a binding material.

Application

Insulation and structural materials for electronic components, electrical machinery, etc.



Starch Business

We produce starch products from natural starch using Futamura Chemical's proprietary technology. By imparting unique physical properties to the product, we can use it in fields where its application was previously difficult.

Application

Food additives, Edible and water soluble film



Agricultural Business

Our agricultural products are designed to help improve the quality of products while saving energy. It is one of the ways Futamura Chemical supports people's lives through food.

Products

Reflective sheet, Heat retaining sheet



RPF Business

RPF is a solid fuel made from paper, fiber, wood and plastic waste. When solid fuels are used as an alternative to fossil fuels, they can help reduce CO2

President's Message



President **YASUO** NAGAE

Futamura Chemical Co., Ltd. was established in October 1950 and celebrat-

We started by producing activated carbon for caramel decolorization. We have since expanded our business domain to include cellulose products, such as Cellophane and NatureFlex[™], which are transparent papers made

As a supplier of mainly industrial materials, consumers rarely see our name. However, our products have a wide range of applications and play a role in the infrastructure that creates a society where people can lead healthy and of products of high quality that customers can use with confidence, and we

Recently, there has been growing social awareness of the environment and recycled fuel from the plastic refuses generated by our business partners, reusing distribution materials, and reducing carbon dioxide emissions by reviewing our transportation methods.

rived raw materials through mass balance methods and developing films suitable for recycling into mono-materials. In the cellulose business, we are developing NatureFlex[™], a plant-derived, compostable product. In the gen. In each of our businesses, we focus on the production and development of products that can contribute to the SDGs.

We ask for your support as we continue our efforts to provide a stable supply of materials as infrastructure to support a healthy and comfortable life for

長江 泰雄

Our Philosophy and Vision

Management Philosophy (Formulated in 1966)

Corporate Management Philosophy

2. Corporate Mission

One of our important corporate missions is to create permanent financed by profits generated by the company. For this purpose, the status quo will lead to decline. Ensuring ongoing stability and prosperity of a company requires growth through its development

3. Human Growth = Corporate Growth

The growth of people and the growth of a company are like two wheels of a cart – maintaining balance between the two is necessary. In order for people to grow, there must be a place and and it is through the growth of the company that the growth of

principle that those who brighten a corner are national treasures. We should keep in mind that we either grow or we fail.

4. Corporate growth cannot be achieved without harmony. Discord

Basic Policy

corporate growth, and development.

Company Motto (Formulated in 1953)

• We will always strive to make better products and serve society and the nation through our

• We recognize that helping each other is the beginning of harmony and that harmony

• We are devoted to the idea of creating something from nothing and, at the same time,

• We realize that those who are sincere in

Employee Code of Conduct

1. Be capable Possess management and leadership abilities

2. Be sincere

3. Put in effort Do one's best at work

4. Be responsible Take responsibility for one's work

5. Be collaborative

VISION

Bringing peace of mind to lives and the environment around the world

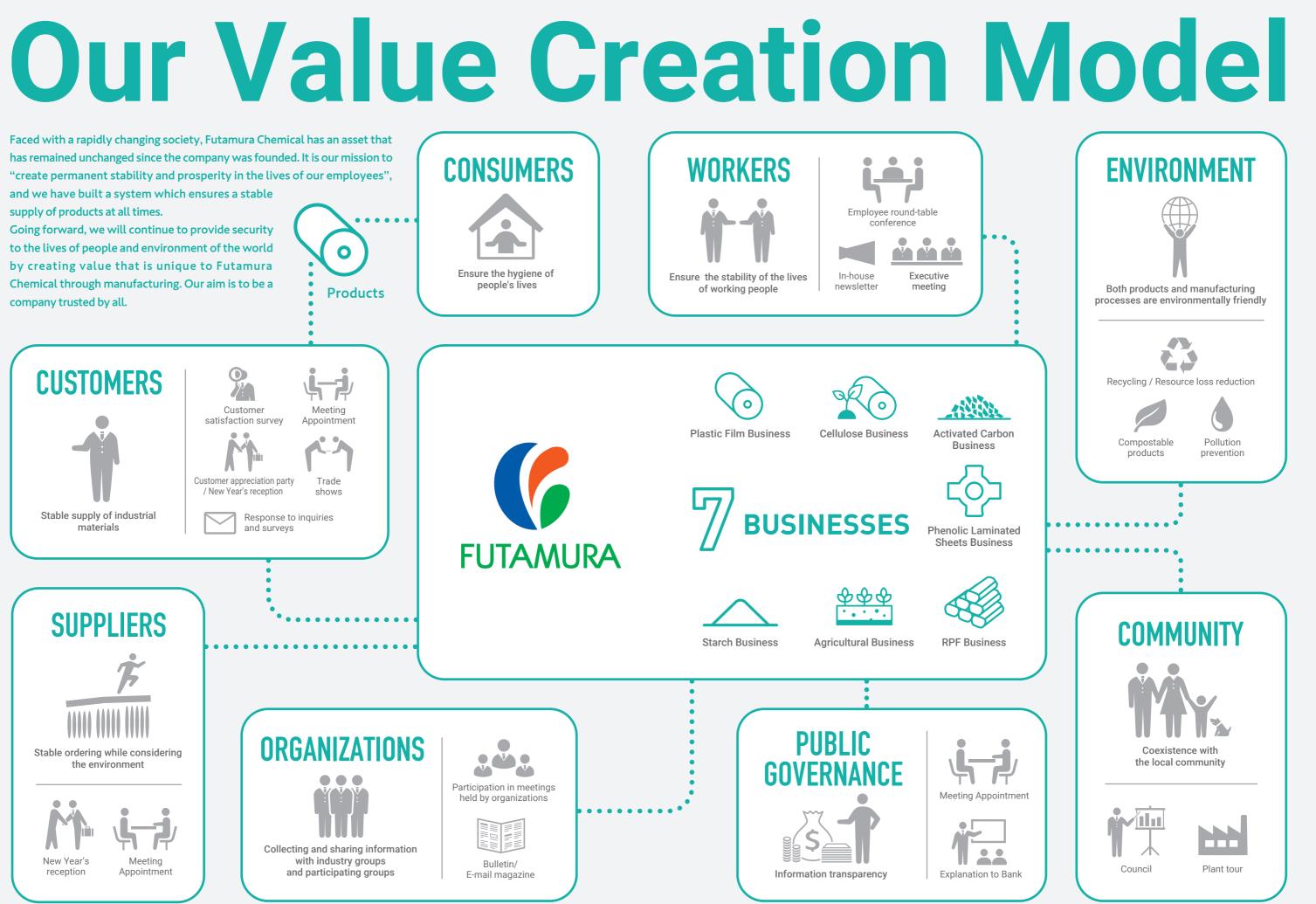
growth and contribute to society and the wider nation Our focus is on creating value and achieving sustainable through company-wide cooperation, corporate growth growth for the company group by contributing to the and development. In addition, we will play a "supporting role" in the lives of people around the world by providing

MISSION

With the utmost environmental consideration, we provide a stable supply of products at all times, supporting people's lives from the bottom up.

container packaging to flexible packaging to minimize plastic use, reducing marine microplastics and debris, in improving our surroundings and protecting nature by using plant-derived and recycled materials, water-based adsorbing impurities from the air and water. We will also cooperation with the cellulose division, whose main raw recycling-oriented society, such as the concentration and material is plant-derived, we will develop products and storage of methane gas derived from biomass and the

- implementation of a sustainable society through our



FUTAMURA CSR REPOR

Our Businesses

From packaging film for food and household goods to plant-based cellulose films and activated carbon, Futamura Chemical seeks to deliver products and new technologies to support people's lives through our seven businesses.



Business Summary

In line with our mission to ensure a stable provision of products that are essential to people's lives, we have expanded our range of businesses to include cellulose, plastic films, phenolic laminated sheets, starch, and gas separation equipment as we continue to endeavor to improve our products.

that have a lower environmental impact, such as biomass products and recycled materials. At Futamura Chemical, we partner with our global affiliates and promote product development that aligns with the environmental issues of each market, while leveraging our expertise in plastic and cellulose Currently, with the rise of public interest in environmental film manufacturing to propose and supply products issues and SDGs, there is an increasing demand for products that address a wider range of needs.

About the "Taiko" Brand

The Taiko brand products were born from our success in caramel-making during the period when many goods were in short supply.

Nakamura Ward, Nagoya, is the hometown of Futamura Chemical, and is also known as the birthplace of the 16th-century, Taiko, Hideyoshi Toyotomi. To honour the feudal lord, Futamura Chemical has named its products "Taiko".

Efforts for SDGs

collection of 17 goals and 169 targets that aim to realize a sustainable future and the improvement of the quality of life (QOL) of people by tackling various global-scale issues, including social and environmental problems. Many businesses and initiatives at Futamura Chemical have helped to address SDGs. Our company-wide or business-level action items for achieving the SDGs total 232 projects, each of which contributes to 11 of the 17 goals.



TOTAL



FUTAMURA TOTAL 232 SDGs Actions











Starch

Business

SUBTOTAL 22 Action

measurement.

maintenance.

Greenization.

Certification

SDGs 8

17

Sanitation Working environment

Energy-saving

Introduction of

of LED lights. Periodical

Climate change measures

Periodical maintenance

Introduction of energy-saving

equipment. Use of LED lights.

energy-saving equipment. Use





Agricultural

SDGs 6

17

Sanitation Working environment

Renewable energy

Procurement of greer

Energy-saving

electricity, Solar power,

Business

SUBTOTAL 16 Action

measurement





SDGs 5

17

2020 results

Sanitation

4,053,000 kwh / year.

Sulfur oxides 74%

Renewable energy

Solar power generation

Energy-saving

in company-wide total energy

Climate change measures

emissions

3% reduction annually

reduction compared to 2001

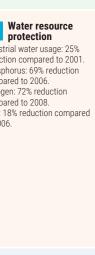






v protection Industrial water usage: 25% reduction compared to 2001 Phosphorus: 69% reduction compared to 2006.

Nitrogen: 72% reduction compared to 2008. COD: 18% reduction compared to 2006.







Training of the pollution contro managers. Training of the ISO14001 auditors. Training of the Energy managers. Training of the Hazardous materials engineers. Participation in environmental training.

Wastewater treatment Wastewater treatment facilities operation.



Community cleaning around the factories. Organizational governance

ISO14001 certification. ISO9001 certification. ISO22000 certification



Building a circular society / Waste reduction



friendly products Functional starch



River clean-up campaign



ISO14001 certification. ISO9001 certification.





Recovery rate of plastic edge protectors: 62.4% reduction. RPF production: 2,349t / year Activated carbon regeneration 1,428t / year.

Annual waste: 12% reduction. Recycling rate: 93.8% reduction.



measures 39% reduction annually in PRTR substances.

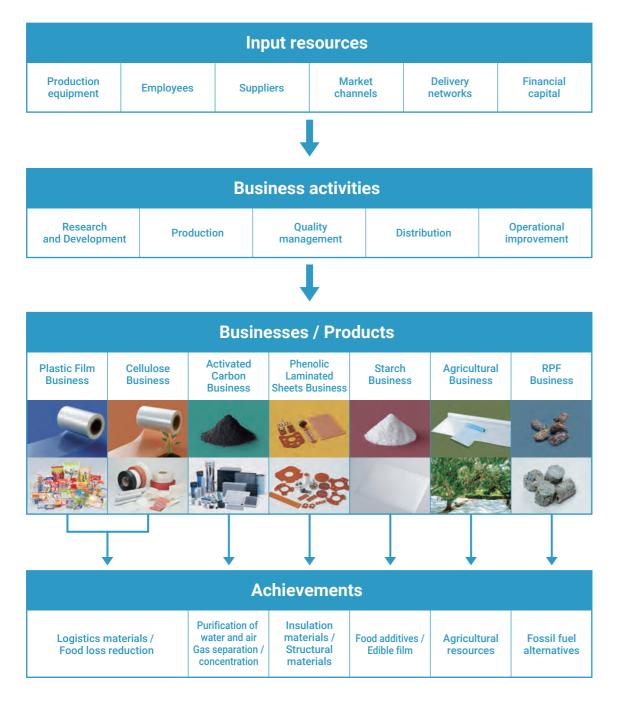


Our Business Model

Business Strategy

To respond to client needs with our products, services and proposals, we are committed to strengthening our sales capabilities and providing elaborate services to our customers so we can become their trusted partner

Furthermore, we are focusing on gathering information A on potential sales opportunities, (including new orders, product updates and revisions), as well as enhancing our stable and prompt product supply capacity through working with our logistic control division to enable in-depth inventory management at our sales sites and warehouses.



Plastic Film **Business**

Packaging film, an indispensable material for today's logistic systems

Futamura Chemical's food packaging products are contributing to people's lives through keeping food fresh in a safe way and helping reduce food loss during the distribution process. These products are also available for commercial use for various industries, making them a vital daily item for consumers. Emphasizing this, we believe our role in society is to stably provide a stable supply of products with the safety and quality our customers can trust.

Business Strategy

Products

·We understand the shifting needs of our customers' work environments and the required quality while responding to market expectations through the stable and prompt provision of high-quality products that help improve productivity and operations. · In addressing environmental issues, including marine debris and CO2 emissions, we undertake research on domestic and global trends, as well as the practices of our suppliers and clients, while investigating elemental technologies alongside our approach to intellectual property. Through close coordination between the production and development teams, we promptly respond to demand in areas where we can leverage our facilities and experiences, such as the adoption of non-petroleum-derived raw materials and monomaterialization

Our Biaxially Oriented Polypropylene Film (OPP)

Pearlized grade	Biaxially Oriented Film General Grade
Lamination grade	One side heat-sealable grade
Release grade	Self-adhesive grade (FSA®)
Coated grade	Both side heat-sealable grade
Barrier grade	Anti-fogging grade
Ventilation grade	Matt grade
High quality grade	Permanent antistatic grade (PAS®)

Base Film for Vacuum Metalizing

Heat-resistant grade

Higl Cast polypropylene film (CPP) Single packaging grade Lamination grade Retort grade



13 cm 13 cm

)

Linear low density polyethylene film (LL) Ultra-low temperature heat sealable grade Easy-cut grade Low temperature heat sealable grade . General heat sealable grade

Polyester film General grade Antistatic grade Matt grade Base Film for Vacuum Metalizing Easy adhesion grade Barrier grade

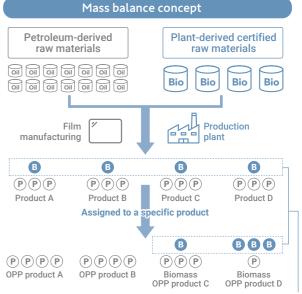
Mono-axially Oriented PE Grade PP Grade





Our Activities and Achievements —

Futamura Chemical adopted the mass balance concept and launched biomass plastic food packaging film using sustainable resources.



Flexible distribution of sustainable ingredients into one or more products is availa

Cellulose Business

Earth-friendly material

The cellulose products are primarily made from wood pulp. At end of life, microorganisms digest the cellulose, producing water, carbon dioxide and biomass. This makes it a natural, highly sustainable material that is returned to the earth at the end of its life cycle.

Business **Strategy**

·We promote the market expansion of cellulose as a non-petroleum-derived compostable material · To support our customers with the development of new sustainable products as an alternative material to plastic, we promote the benefits of Cellophane, a transparent 'paper' made from renewable woodpulp, as well as NatureFlex[™], which is certified as compostable in both industrial and home environments

Our Uncoated Cellulose Film

This highly transparent, glossy material has excellent, **Products** easy-tear properties that allow it to be cut smoothly in all directions. It is also known for its high temperature resistance and anti-static properties



Non-woven fabric Fibrous casing



Our Activities and Achievements

NatureFlex™

A compostable and flexible product packaging material, NatureFlex™ is an excellent example of a circular economy in practice.

Made from renewable, NatureFlex™ offers a compostable renewable alternative.derived from wood pulp and sourced exclusively from responsibly-managed plantations, all of our NatureFlex[™] films meet global standards for home and industrial composting. Developed from natural sources from start to finish NatureElex™ offers an environmentally-conscious alternative.

NatureFlex[™] - the Facts





Circular Economy Action

NatureFlex





Activated carbon is a unique type of charcoal with a surface area of 1,000~2,000m²/g

Activated carbon comes in different forms - powdered, granulated or fibrous - and because of its ability to absorb contaminants in air or water, it is used for environmental conservation as well as improving our quality of life. At Futamura Chemical, we offer a range of active carbon products with various functions, including filters for liquid and gas purification.

Business Strategy

·Our key strength is our multi-material approach (in which two or more raw materials are mixed with the appropriate balance to achieve the desired properties), and we aim to develop high-quality products by exploring the best material balance to fit the product profile. In order to realize a carbon-free society, we continue to keep watch the energy industry trends and expand into high-potential fields, including energy storage and effective use of methane emissions.

Our Powdered activated carbon

Products





Granulated activated carbon

A granulated form of activated carbon made primarily from coconut shells or coal. The particle size of these products is larger than powdered activated carbon and is ideal for filtering liquid or gas, among various other uses.

Functional (activated carbon) products

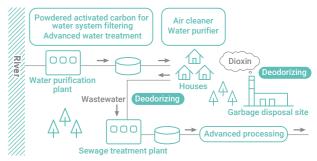
Taiko series®MOF®-C Taiko series®FE · CL Taiko series®CRF® Taiko series®KFF® Taiko series®UF

Taiko series®MOF®-M Taiko series®YJF® · DMF® Water repellent adsorption sheet Gas separation equipment

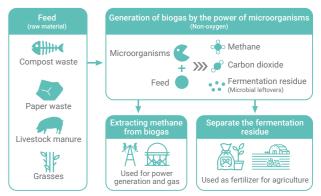


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Our Activities and Achievements



Widely used in the food, pharmaceutical, and chemical industries, as well as in public environmental programs. Also adopted for various items, including home filters and water purifiers.



Plans are being developed to launch biogas-based fuel cell generation systems in developing countries where the electricity supply is unstable

Phenolic Laminated Sheets Business

Insulation and structural materials for electronic components, electrical machinery, etc.

Phenolic laminated sheets are one of our long-selling products due are used in a wide variety of applications. We also proactively customize products for specific purposes, which has been very popular among our customers.



Agricultural Business

Production materials that support our farm-based food sources

This composite sheet utilizes the characteristics of film and non-woven materials to improve the quality of crops and achieve energy-saving effects.



Our Products

Under development, Antistatic laminated sheet "PL-AS-21

Adding innovative technology to the conventional manufacturing method, our FL-AS-21 has a high antistatic property, while maintaining its excellent mechanical characteristics.

TAIKO LITE®

Paper-based phenolic resin laminated sheet · Fabric-based phenolic resin laminated sheet

Main Application

The extensive usage of phenolic laminated sheets includes insulation and structural materials for electronic components, automotive applications, and electrical machinery.



Our Products

Photosynthesis-promoting and reflective multisheet "Pearl Light®" Our agricultural composite sheets are especially helpful for improving fruit quality, such as color and sugar content. The functional multilayer sheets combine a stain-resistant reflection layer made from white gloss film with a durable fabric layer that prevents tear. Available in perforated type for deciduous fruit trees and non-perforated type for citrus.

A heat retaining sheet that is attached insaide houses "Dream sheet" Sustainable, greenhouse cladding made with raw natural material. The heat insulator is designed to be super moisture-absorbent and to retain heat. The top layer is made with fabric, giving extra durability to the sheet.

Fruit Protection Shades "Fruit Bouffant®" These fruit protection covers are becoming a more critical item with the recent abnormal weather. Our covers can be easily attached with a stapler and used repeatedly for many years. Suitable for grapes, citrus, prunes, kiwifruit, and more. Available in four sizes.

Starch Business

Products that contribute to the food industry and are made by processing natural raw materials with our own technology

Based on our proprietary processing technology, we are aiming to enter into the pharmaceutical film market by developing specially processed starch that is suitable for film-making as well as edible films.



RPF Business

Solid fuel made from paper, fiber, wood and plastic waste

RPF is short for "Refuse Paper and Plastic Fuel". This recycled fuel is designed to help mitigate global warming.

Our Products

The product with unique characteristics and edible and water-soluble films for edible ink printing are other applications of our signature physical-processing technology.



Our Products

While waste plastic recycling comes with a number of challenges, converting it into RPF offers an alternative solution, reducing waste that is otherwise burned or disposed of into landfill. Furthermore, RPF can also be used to replace coal, coke, or other fossil fuels, helping reduce CO2 emissions and preventing global warming.









Our Environmental Report

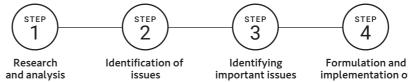
At Futamura Chemical, we are committed to promoting activities to protect the natural environment through our product development as well as our production process.

We will continue to make concrete efforts towards our goal to realize the circular society whether by reducing CO₂ emissions and chemical use, or through our initiatives to promote renewable energy, plastic recycling, biomass resources utilization and marketing of plant-based cellulose made from non-wood pulp resources.

Identification of important environmental issues and policies

As a part of our initiative to achieve SDGs, Futamura Chemical identified important issues related to environmental protection. Through our activities to reduce the environmental impact of our business, we endeavor to address social problems as we grow our operation.

Identification process Process used for identifying important environmental issues



Identified issues and progress

Theme	Medium-term goals	2020 results	Progress
Greenhouse gas emissions	Achieve 5% reduction from FY 2016	12% reduction compared to 2016	Achieved
Water use	Achieve 5% reduction from FY 2016	0.6% reduction compared to 2016	Not achieved
Chemical substance management	Reduce carbon disulfide use by 10% from 2016	11% reduction compared to 2016	Achieved
Waste management	Recycling rate of at least 92%	93.8%	Achieved
Workplace accidents	50% reduction annually	Increased by 4 cases	Not achieved

Initiative policy Action guidelines on quality, safety and environment (Implemented in October 2006)

Basic Policy

Futamura Chemical shall contribute to society by manufacturing products based on our motto of "stable supply of products with safe quality in which our clients have trust." We regard the concepts of "quality, safety and sustainability" as one of our import-

ant missions and strive in earnest to achieve these objectives. Code of Conduct

(1) We give top priority to compliance with laws, regulations, agreements and contracts, priding ourselves on exceeding these standards in many cases.

(2) Acknowledging that risk is inherent, each employee should take responsibility to prevent incidents, both for their own safety and for those around them.

(3) We strive for ingenuity and to continually improve our products and technology.

(4) We are committed to safety, quality and sustainability throughout the entire life cycle of our products.

Environmental management system

•We are continuously working on improving the environment by adhering to ISO 14001 standards. •In terms of internal environmental initiatives, we utilize the results of our safety and environment review meetings and internal audits, and progressively reflecting them in our measures.

Factory designation. Each year, we develop and execute our energy-saving actions, with results reported to the national government. • In order to develop an environment of legal compliance awareness and ensure the safe and sustainable operation of our plants, we support all employees to acquire national certifications and access regular post-certification training.

Rationale Decisions are made based on

implementation of measures

the magnitude of the impact on sustainability Scope of operation

From production to Shipment

- (5)We ensure that we comply with ISO 9001 for high quality products and services.
- (6) Ensuring the safety of our products, we adhere to the production management process based on pharmaceutical regulations (GMP and GQP) and all applicable regulations and standards pertaining to food safety and different diet practices.
- (7) As part of being a community member, we continuously promote and address the improvement of environmental issues by adhering to ISO 14001 standards.
- (8) We ensure a safe workplace through the development of our company-wide occupational health and safety activities, raising the awareness of each individual, and taking preventive measures to ensure "accident minimization".
- (9) We take company-wide preventative measures against possible natural disasters such as earthquakes, storms, floods, and fire.
- (10) We contribute to building a sustainable society through our business activities.
- Of all our plants, five have been designated as Type 1 Energy Management Factories and two have received Type 2 Energy Management

Climate Change Mitigation

We promote energy conservation and reduction of CO2 emissions.



Conservation of Water Resources

In addition to controlling water use by limiting consumption and promoting water recycling during the production process, we ensure that wastewater from production is purified properly to meet regulatory standards.

Our Initiatives

Facilities and Technologies

Energy-saving motors Energy-saving boilers Energy-saving pumps Waste heat recovery from firing furnace High-efficiency chillers Use of LED lights Other energy-saving equipment Solar power

Use of recycled fuel Fuel switching Waste heat boiler Condensate generators operation

Green power procurement Utilization of modal shift Periodical maintenance Introduction of hybrid vehicles

Other activities

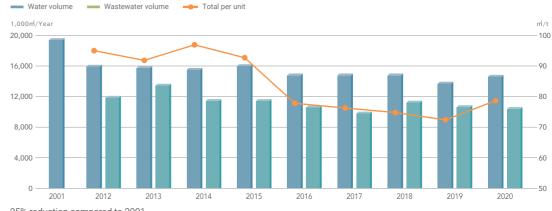
Paperless meetings Online meetings Greenization

Our Initiatives

CLEAN WATER AND SANITAT

Production activities Reuse of wastewater Water saving Reuse of cooling water Optimization of water use

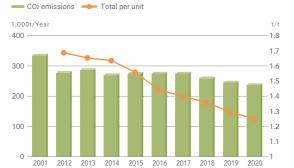
Water volume, wastewater volume, and water per unit of production



25% reduction compared to 2001.



Carbon dioxide emissions and emissions per unit production



As a result of the energy-saving initiatives and energy conversions, the CO₂ emission was reduced by 29% from 2001.

Energy consumption and energy consumption per unit of production

Energy consumption - Total per unit



The per unit energy consumption is seeing a reduction, showing a firm improvement.







Thermal recycling centre

		2016	2017	2018	2019	2020
Generated electricity	Power procurement	212,907	207,607	205,066	195,646	191,178
(1,000kwh)	Solar power	4,062	4,104	4,025	4,081	4,053
CO ₂ emissions (1,000t)	Power procurement	106	97	94	86	80
	Solar power	2.4	2.4	2.1	2.0	1.9
Reduced CO ₂ emissions	RPF use	331	295	287	283	289
(1,000t)	Recycle palette use	-	-	0.20	0.22	0.15

With a release rate lower than solar power or fossil fuels, we promote the use of RPF as an effective method to reduce CO2 emissions.

13 action

Wastewater management activities

Wastewater treatment plants operation Installation of final discharge monitoring / alarm system

Installation of wastewater monitoring / alarm system Installation of automatic drainage sluice gate

Although there are fluctuations depending on the production volume, we are seeing reductions in both water use and unit requirements.

Reducing Waste Loss by Resource Recycling

We are proactively reducing waste by focusing on minimizing or recycling waste resources. We recover reusable materials from our supply chain to effectively manage the overall volume of waste.



Our Initiatives

Production activities

Regeneration of activated carbon Activated carbon production from Bipro Reuse of in-process loss

Diversion of in-process loss Manufacture and sale of Refuse Paper and Plastic Fuel (RPF)

Other activities



Amount of waste generated and waste per unit of production



Efforts to reduce and reuse waste are progressing, with our recycling rate reaching approximately 94%.



Cleaning device for plastic edge protectors



Product transport pallet-cleaning equipment

Amount and rate of waste recycling - Amount Recycled - Recycling rate



Collection and reuse of plastic edge protectors (packaging supply)

	2018	2019	2020
Number of protectors collected	2,045,391	2,063,632	2,095,836
Resource recycling rate	58.6%	62.1%	62.4%

Recovery amount of waste plastic, etc. and CO₂ reduction amount

	2016	2017	2018	2019	2020
RPF raw material (recovery amount of waste plastic, etc.) (t)	2,086	2,052	2,410	2,512	2,349
CO ₂ emission reduction amount (t-CO ₂)	84.2	82.8	97.2	101.4	94.8

Reduction of Chemicals for the Environment

We are working on minimizing chemical waste through exhaust gas collected within our factories.

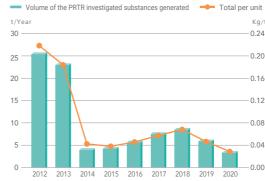


Facilities and Technologies Our

Initiatives

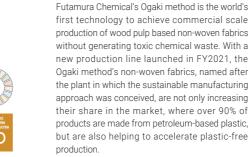
Exhaust gas treatment facilities operation Combustion-type deodorizing furnace operation Solvent catalytic combustion treatment system operation Exhaust gas cleaning system operation Chemical recovery / reuse

Volume of PRTR (Pollutant Release and Transfer Register) and PRTR per unit of production

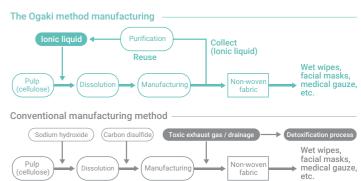


The total volume of the PRTR investigated chemical substances (excluding carbon disulfide) has been reduced by 86% from the 2012 fiscal year

What is the Ogaki method?



first technology to achieve commercial scale production of wood pulp based non-woven fabrics without generating toxic chemical waste. With a new production line launched in FY2021, the Ogaki method's non-woven fabrics, named after the plant in which the sustainable manufacturing approach was conceived, are not only increasing their share in the market, where over 90% of products are made from petroleum-based plastic, but are also helping to accelerate plastic-free



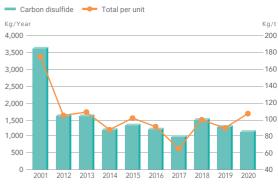


Other activities

Fuel switching Working environment measurement Operation of raw material procurement SOP Abolition of moisture-proofing process

Carbon disulfide emissions and carbon disulfide per unit of production

Kg/t -0.24 -0.20 -0.16 -0.12 - 0.08 - 0.04



The total carbon disulfide emissions have been reduced by 66% from the 2000 fiscal year as a result of initiatives including the adoption of treatment facilities

Prevention of Environmental Pollution

We are committed to the prevention of environmental pollution through implementing our own pollution control standards that go beyond regulatory requirements.



Our Initiatives

Facilities and Technologies

Exhaust gas treatment facilities operation Wastewater treatment facilites operation Solvent catalytic combustion treatment system operation Installation of wastewater monitoring / alarm system Installation of automatic drainage sluice gate Combustion-type deodorizing furnace operation

Sulfur oxide emissions and emissions per unit of production



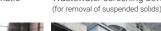
74% reduction compared to 2001.

The yearly sulfur oxides emissions have been controlled at around 500t in recent years, primarily due to the promotion of fuel switching in boilers and other facilities





Wastewater screening device Total nitrogen automatic monitoring device







Other activities

Fuel switching Safety and environment briefing session held Training of the pollution control managers Training of the ISO14001 auditors Training of the Hazardous materials engineers

Phosphorus emissions (total per unit)



Nitrogen emissions (total per unit)



Chemical Oxygen Demand(COD) emissions (total per unit)



Emission levels of eutrophication substances are either reducing or being maintained.

Our Participation in International Initiatives and **External Evaluations**



United Nations Global Compact (UNGC)

Secretary-General, the United Nations Global Compact is a call to companies everywhere to align their operations and strategies human rights, labour, environment and anti-corruption. At Futamura Group, we participate in this initiative by carrying out activities geared toward achieving the goal of ensuring sustainable consumption and production patterns.



As a special initiative of the UN with Ten Principles in the areas of



Introduced by the Development Bank of Japan, the DBJ Environmentally Rated Loan program is the world's first financing menu to select outstanding companies by evaluating their environmental performance with the institution's unique rating method. Futamura Chemical has been offered a loan based on the DBJ rating.



DBJ Environmental Rating

ISO Standard

The Futamura Group has received ISO certifications for product quality (ISO9001), environmental management (ISO14001), and food safety (ISO22000).









Plastics Smart

The campaign, led by Japan's MoE, seeks to achieve a sustainable future through exploring smart solutions to address plastic waste issues. The Futamura Group is playing its part while promoting closed-loop recycling and the repurposing of plastics-based materials





Ellen MacArthur Foundation (Global Commitment)

A UK-based foundation working to accelerate the transformation to a circular economy around the world. Efforts are ongoing at the Futamura Chemical UK's cellulose films division with the goal of obtaining certified compostable status for all of their packaging films by 2025.

> International Organization for Standardization

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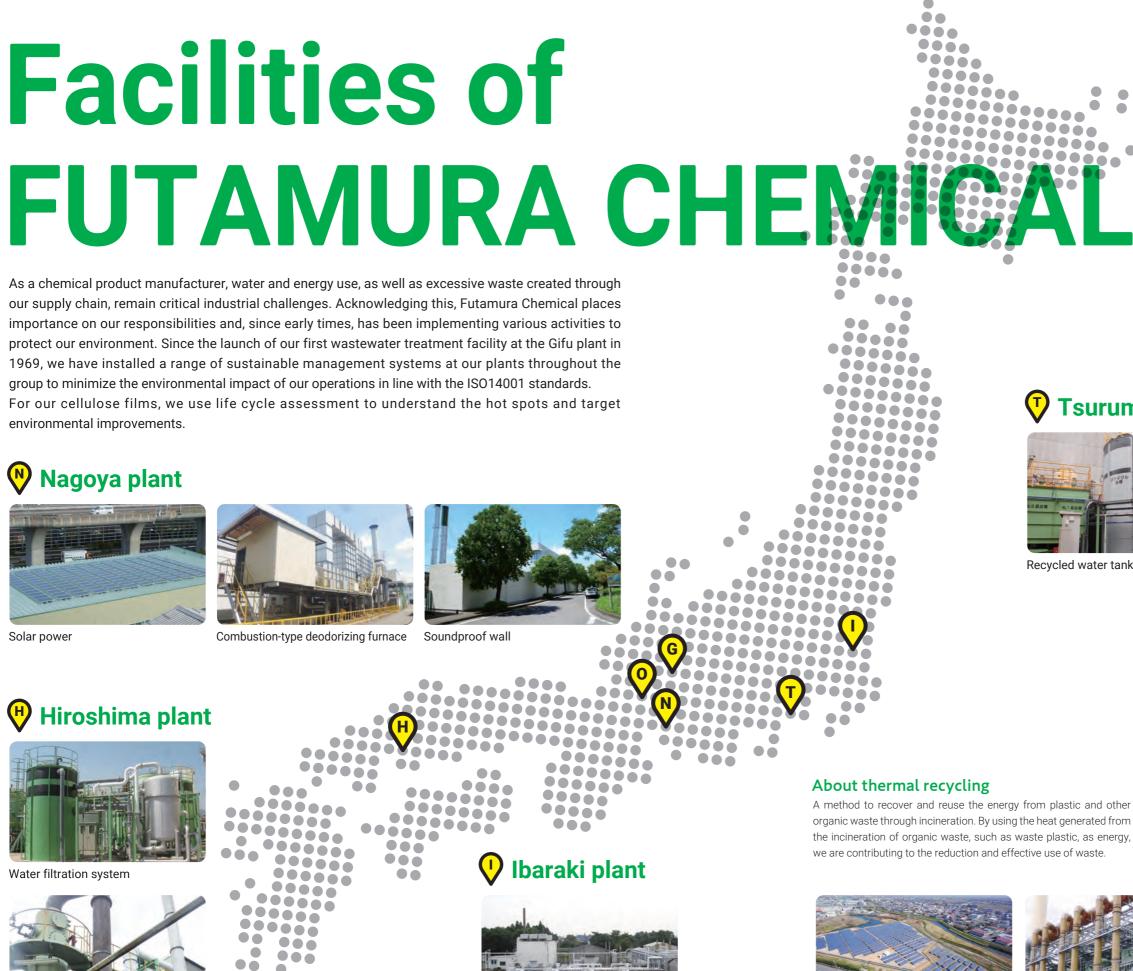
CLOMA (Japan Clean Ocean Material Alliance)

The alliance established to accelerate public-private innovative partnerships that tackle the plastic waste problem by promoting the 3R (reduce, reuse, and recycle) approach and transformation to alternative materials. The Futamura Group is joining the effort through our activities to build a system to support the 3Rs while focusing on the development and utilization of cellulose products.



ISCC

The international certification system with an objective to contribute to the implementation of sustainable production and traceable supply chains. As an ISCC PLUS certified company, Futamura Chemical is promoting the procurement of sustainable biomass resources by utilizing the certificate program.



Gas power generator



Solar power

Exhaust gas treatment system (Microbial treatment)

Exhaust gas treatment system

Gifu plant



Aggregated stack



Soundproof wall

Tsurumi plant





Recycled water tanks

Exhaust gas treatment system

🥺 Ogaki plant



Thermal recycling centre



Exhaust gas treatment system (Activated carbon adsorption treatment)

Our Social Report

Our commitment goes beyond delivering products and technologies that contribute to a better life. At Futamura Chemical, we place importance on activities to support the health and safety of our employees, as well as customer engagement and involvement in local communities.



Standing by our principle to enhance the daily lives of our employees, we offer a number of events and programs in the hope of creating an engaging work environment.

Our Initiatives









l ectures on workplace hygiene

Number of workplace accidents Number of accidents leading to lost workdays (4 Lost time incident rate (LTIR) Ratio of workers with disabilities to total employ Ratio of post-retirement workers to total emplo Paid leave usage rate Number of employees who used childcare leave

As part of the company-wide work-style reform, Futamura Chemical is promoting a healthy and supportive working culture by encouraging employees to take vacations and introducing a "go home on time" campaign In addition, we are taking effective measures toward the prevention of workplace accidents, such as the utilization of our risk assessment program Regarding the compliance consultation, one case was reported during FY2020, which we responded to in line with our compliance guidelines.







Table tennis tournament



Self-Defense Forces experience Manufacturing training





	2016	2017	2018	2019	2020
	13	20	13	14	18
4 days or longer)	0	6	5	3	8
	0	2.3	2.8	1.4	2.7
yees	1.9	2.2	2.3	2.3	2.2
oyees	100	100	91	100	100
	—	63.0	65.8	75.3	52.4
9	25	29	23	20	20

Creating Opportunities to Communicate with Our Customers

Live and Work Together to **Improve Community** Lives

Neighborhood clean-up and factory tours are just two examples of what we do to help our community make a better and greener environment.

Our Initiatives

Trade shows

We strive to foster good relationships with our

customers through trade show participation

and customer satisfaction surveys, as well as

other customer engagement programs.

New Year's reception



Customer appreciation party



Customer satisfaction survey

Our 14th customer satisfaction survey, conducted in the 2020 fiscal year, we received 274 responses from 162 companies. The response rate came to 100%, which is consistent with the 2018 and 2019 fiscal years, and responses from manufacturing managers also increased.

Year	2018	2019	2020
Reply	5,644	6,460	6,659

Number of customer inquiry responses

• In order to improve the level of satisfaction in the future, it is essential that we continue to improve the quality of our products and provide a stable supply of products that can be used with peace of mind. In addition to raising the quality through equipment and process control, we will strengthen cooperation with sales and logistics departments to supply products of value.

Our Initiatives

Opinion exchange session with high school students



Open lab day for elementary school students



River clean-up campaign





Plant tour for elementary school students



Community cleaning around the factories





Topics for the Fiscal Year, April 2020 - March 2021

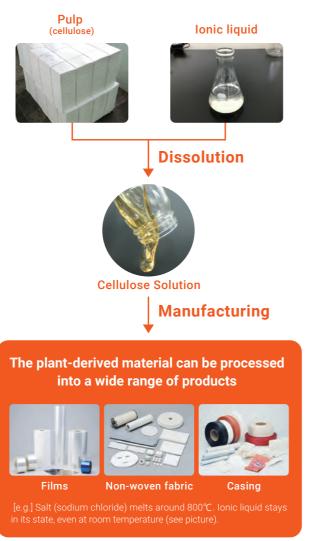
Here is an overview of the activities conducted at our offices and plants in the 2020 fiscal year.



An advertisement has been placed on our shipping envelopes to share our environmental initiatives.



The wording, "100% natural pulp", was added to the packaging of relaunched body wipes that use Futamura Chemical's non-woven fabrics, to emphasize the product's environmental friendliness as well as its soft and refreshing touch.



With the "Ogaki" method, ionic liquids are used for their energy-saving benefits and lower environmental impact. Futamura Chemical is seeking to lead the world by pioneering the commercial application of this next-generation manufacturing process that is designed to help realize a sustainable future.



Due to the aging of the employee dormitory "Taiko-ryo", "Setenta Inanishi" a new three-story corporate apartment with 30 studio rooms, was built.



The Hiroshima plant was featured in a program on NHK (the national TV network) for its application of the modal shift approach.



Futamura Chemical was selected for one of the Top 100 Global Niche companies.

Hosted by the Japanese Ministry of Economy, Trade and Industry, the program recognizes the outstanding performance of companies that hold an overwhelming share in the global market. Companies with a market scale of 10-100 billion yen who have secured a market share of 20 percent or larger (10%+ for mid to small size businesses) for at least a 12-month period during the last three years are evaluated based on criteria, including profitability, strategy, future potential, and product/service quality.



In January 2021, we started issuing privately-placed bonds with a guarantee by the Ogaki Kyoritsu Bank. These bonds are offered as the bank's program that is designed to give back to the local community. Through this program, part of the processing fee is used to purchase items for donation to local schools and organizations of our choice.

感謝 伏 アタムラ化学株式会社 様 業社は平常から警察課務に ここに深~感謝の意を表した ここに深~感謝の意を表した たきく貢献されました

The Fsmash[®], our specially processed starch product, developed at the Tahara development center, received recognition from the Aichi Police Department for its use in forensic investigation and its benefits to police operations.







We obtained a B ranking (second rank out of three) in the DBJ's environmental rating program.

The DBJ's environmental rating program assesses companies using criteria such as the environmental management system, delivery of sustainable products or services, measures for effective use of resources, and initiatives to address key environmental issues. Futamura Chemical's rating was awarded in accordance with our corporate mission, policies and guidelines for quality, safety and environmental management, as well as initiatives at our plants based on the ISO14001 standards.



We obtained the Tradable Green Certificates (TGCs). As part of its strategy to promote "locally sourced, locally consumed" energy, Ogaki City buys the portion of renewable energy generated by the solar power systems installed at local households based on the amount used at home. The purchased renewable energy is traded as TGCs that represent the environmental values of renewable energy generated (known as Green Power) and is sold to companies in the city. Futamura Chemical has been a consumer of TGCs since 2016. Currently, Ogaki City's TGCs are sold to five other companies in addition to us.

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Following our pharmaceutical manufacturer's license approval, obtained on January 27, 2020, we received a second-class marketing license for pharmaceuticals on September 8 of the same year.

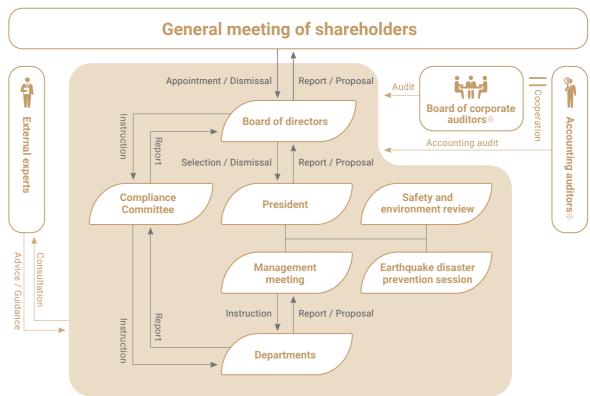
Our Corporate Governance

In order to sustainably advance our corporate value, Futamura Chemical is reinforcing the supervisory functions for our business execution and basic management policies, their compliance and risk management structure, and the internal structure for addressing key safety and environmental issues. We are working to reinforce and enhance governance in collaboration with various stakeholders.

Ascontained and the contract of the second and the

Corporate governance structure

In order to conduct business activities in accordance with our action guideline of "giving the top priority to compliance with international laws, regulations, agreements and contracts, priding ourselves on exceeding these standards in many cases", we have established a system that enables us to oversee the entire company to detect issues at an early stage, so we can promptly communicate any problems to the relevant parties and take action.



The President, the Director of Safety and Environment, the Director of Safety and Environment Management, the Safety and Environment Department, managers of each business unit, and the persons in charge of safety, health, environment, and disaster prevention at each business unit attend the safety and environment review meeting and the earthquake disaster prevention review meeting. During these meetings, attendees report on the status of projects and review compliance management, preventive measures and improvement solutions.

Roles

Board of directors	Basic manag supervised a
Board of corporate auditors	The internal and through managemen
Management meeting	Decisions or and then ma
Compliance Committee	A compliance ance Comm promote con
Safety and environment review Earthquake disaster prevention session	In the presence to continues to the environm

*Appointment and dismissal at the general meeting of shareholders

gement policies and important business operations are and executed as soon as they are established.

control structure and operation status are monitored, n operational and financial audits, the daily activities of nt, including directors, are regulated.

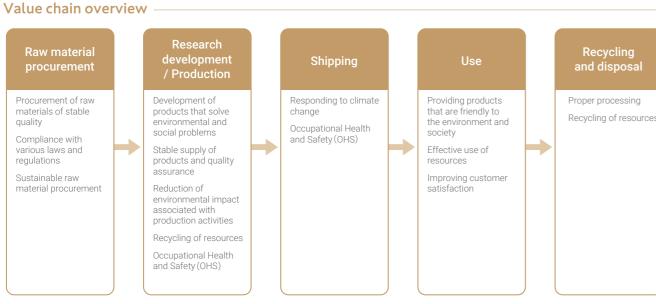
on important management matters are first deliberated ade.

ce charter is established. The company appoints Complinittee members and Compliance Promotion Officers to mpliance.

ence of directors and corporate auditors, the company o consistently address important issues related to safety, ment, disaster prevention, and product safety.

Value chain management

The value chain management of Futamura Chemical delivers a reliable supply of products to our customers while being environmentally responsible in all processes, from the procurement of raw materials for manufacturing products to R&D, production, transportation, use, and disposal.



*We enacted sustainable procurement in our purchase management regulations, and procure raw materials in accordance with raw material procurement standards

Stakeholder engagement

Futamura Chemical strives to disclose corporate information accurately and to communicate with clarity to society. It is our policy to issue CSR Reports annually, in order to report the yearly status of our environmental initiatives.

Overview of stakeholder engagement conducted



Risk management

The external environment changes daily, and unforeseen circumstances can affect any company. As a trusted company, we strive to prevent all risks associated with our business activities and minimize the loss and impact on society if such risks occur so we can continue our business, even in the face of unforeseen circumstances.

Risk identification, assessment and response methods / Company-wide positioning

The Supervising Department identifies and evaluates risks and implements countermeasures based on evaluation results. • The management committee or the board of directors deliberate and approve important matters.

List of risks related to safety and environment / Supervising departments						
Crisi	s management risks	Company	Plant			
Product accidents /	Product accidents / Complaints	Safety and Environment Department	Quality Control Division			
Product liability	Compliance with product regulations and laws	Safety and Environment Department	Quality Control Division			
	Core system-related accidents	Information System Group	_			
	Personal injury of employees, such as industrial or traffic accidents	Safety and Environment Department	General Affairs / Safety and Environment Division			
Accidents and	Credit-related accidents	Business Department	_			
disasters associated with business activities	Leakage of personal information	Information System Group	General Affairs			
	Leakage of trade secrets	Intellectual Property Development Department	_			
	Accidents / disasters caused by fires / explosions	Safety and Environment Department	Production Affairs / Safety and Environment Division			
	Compliance with the Industrial Safety and Health Act, Fire Service Act, etc.	Safety and Environment Department	General Affairs / Safety and Environment Division			
Slander, mental abuse,	Cyber-terrorism of internal systems, unauthorized access, personal / internal information leakage					
and other criminal damage	Violence against business (threatening, kidnapping, robbery, etc.)	General Affairs and Personnel Department	General Affairs			
Relationship with antisocial forces	Unreasonable demands from antisocial forces; transactions between business partners and antisocial forces	General Affairs and Personnel Department	General Affairs			
Natural disasters	Damage to customers and company assets due to earthquakes, storms and floods, lightning strikes, etc., personal injury	Safety and Environment Department	General Affairs / Safety and Environment Division			
Violation of laws and regulations in external orders	Violation of the Subcontract Act, fraudulent transactions with business partners	Procurement Department / General Affairs and Personnel Department	Materials Division / General Affairs			
Intellectual property infringement	Patent / commercial law / copyright infringement	Intellectual Property Development Department	Development Division			
Environment issues	Violation of environment-related laws and regulations, violation of industrial waste disposal	Safety and Environment Department	Environment Division			
Dislos in success husings	Product accidents etc	Sales Representative Division	Production Division			
Risks in overseas business activities	Exchange risk	Global Business Management Department / Finance Group				
	Tax risks such as transfer pricing	Global Business Management Department	—			
Specific efforts						

Specific efforts			
Risks	Coronavirus infection	Natural disasters	Climate change
Impacts	Operation shutdown	Damage to the plants	Serious damage to business bases
Measures	Infection control measures	Emergency stockpile, etc. / marginal inventory, storage distribution	Greenhouse gas reduction / fuel switching

Compliance charter

We aim for ongoing development by acting in accordance with our management philosophy and company policy and complying with relevant laws and regulations.

1. Legal compliance

We will comply with domestic and international laws and regulations, abide by company rules, and act as a part of a healthy society.

2. Providing safe products

We will provide a stable supply of products of safe quality that can be used with confidence.

3. Fair competition

We will strive for free and fair competition and to work with integrity in our business activities, both domestic and international.

4. Moderate behavior

We will strictly adhere to the "separation of public and private affairs" in conducting our business and will always maintain modest relationships, regardless of whether they are internal or external.

5. Provision of corporate information

We will strive to disclose corporate information accurately and communicate We recognize the value of intellectual property and personal information and with clarity to society. will manage them appropriately.

- When a risk materializes, we establish a task force meeting, headed by the President, to deal with it.
- •We report the results of the operation at performance briefings, task force meetings, etc.

6. Interaction with the local community

As part of being a community member, we will deepen exchanges with the region and strive to contribute broadly to society by taking part in social activities

7. Addressing environmental issues

We will independently and proactively work to ensure safety and preserve local environments.

8. Respect for human rights

We will respect civil liberties and create a healthy, bright, and comfortable workplace

9. Management at overseas sites

We will adhere to international laws and the statutes, regulations, and customs of each region of the world.

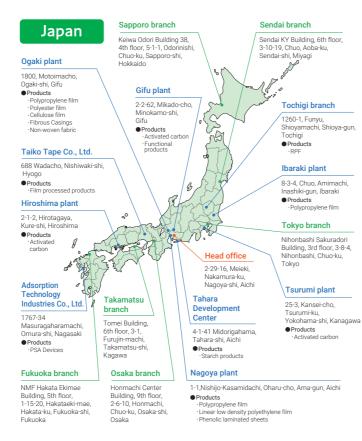
10. Appropriate information disclosure

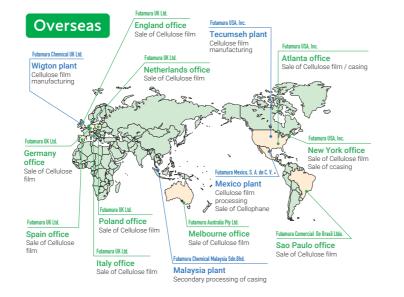
Company Profile

Company profile

Company name	Futamura Chemical Co., Ltd.	
Location of Head Office	2-29-16, Meieki, Nakamura-ku, Nagoya-shi, Aichi	
Establishment	October 25, 1950	
President	Yasuo Nagae	
Capital	Five billion yen	
Amount of sales	68.9 billion yen	
Sales distribution ratio	Film Business : 87.2% Activated Carbon Business : 9.9% Other Business : 2.9%	
Number of employees	1,302	
Average age	40 years old	
Business items	Polypropylene film Linear low density polyethylene film Polyester film Cellulose film Fibrous casing Non-woven fabric Activated carbon / Functional products Phenolic laminated sheets Starch products Agricultural materials RPF	
Reporting period	April 1, 2020 - March 31, 2021 Some of the latest activities are included.	
Subsequent events	On April 1, 2021, Tsurumi Plant was established upon merging with Tsurumi Coal.	

Business sites





n the trust of our customers, we have summarized Futamura Chemical's business activities and the status of our environmental initiatives in this repor

Reporting scope: Unless otherwise specified, the report targets Futamura Chemical's six major plants with large environmental impact (Nagoya, Ogaki, Gifu, Ibaraki, Hiroshima, and Tsurumi) and the Tahara Development Center, making a total of 7 business sites

Reference Guidelines: We prepared this report in line with the Environmental Reporting Guidelines 2018 (Ministry of the Environment

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Editor's note: We prepared this report to make it easier to read and understand, citing photographs, tables, figures and illustrations as appropriate. Next issue: November 2022



Celebrating our 70th Anniversary

Although the environmental surrounds and opinions regarding companies have changed drastically, we have maintained our founding policy of "putting the stability of our employees' lives first". We believe that a company is a public institution of society and, as such, our highest societal contribution and reason to exist is to provide a place where our employees can work with peace of mind.

The Futamura Group shares this policy, not only in Japan but also in the UK, USA, Mexico, and other countries, under the slogans "One Futamura" and "Futamura Family".

The Futamura Group will continue to contribute to society, firmly maintaining our immutable belief in "putting the stability of our employees' lives first" in the face of an ever-changing society.



